Protection of copper wire from corrosion during annealing ΤI Gusev, S. P.; Chernov, M. S.; Belyaeva, E. M.; Popova, L. F. UA CS Tr., Mosk. Inst. Nar. Khoz. (1968), No. 46, 82-91 SO CODEN: TMKPAG DT Journal Russian LΑ CC 56 (Nonferrous Metals and Alloys) AΒ Although promoted by naphthenate or other types of wire-drawing emulsion lubricants, corrosion and scaling are inherent during annealing at temps. >150.degree.. It is further influenced by the atm., e.g. the NH3 and SO2 contents of Moscow air, 0.037 and 0.34 g./m.3, resp. Best freedom from corrosion is obtained presumably by a better reversibility at a surface potential induced at a pH of 10-11. A detailed practical survey was made of inhibitors (protective coatings of the inorg. type such as insol. phosphates or chromates, hybrid types such as BzONa or a wide variety of purely org. impregnants. Best success was obtained with purely org. materials, although most were <50% effective. The tests with bulk or coiled wire samples proved most effective with hydroquinone or dimethylolurea, by which 0.002-0.004 and 0.05% ag. solns., resp., 80-5% protection was possible; further addn. of urea 0.02% lowered the efficiency to 60-80%. A surface adsorptivity [and reductant effect] was believed essential to the imprequant. STcorrosion Cu annealing; annealing corrosion Cu; copper corrosion annealing IT Urea, 1,3-bis(hydroxymethyl)-RL: USES (Uses) (in corrosion prevention of copper wire by drawing lubricants) IT 7440-50-8, reactions RL: PEP (Physical, engineering or chemical process); PROC (Process) (corrosion of, by wire-drawing lubricants, inhibitors for) IT 123-31-9, uses and miscellaneous RL: USES (Uses) (in corrosion prevention of copper wire by drawing lubricants)

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